# TECHNICAL DATA SHEET




**Name:** ANT0450 - PATINA ESCHE NOUGAT HLKVV3 02_240217
**Code:** ANT0450
**Identification:** SOLVENT-BASED STAIN
**Revision:** Rev.2 - 11/2026

## Features

Solvent-based stain to be applied with a spray gun on wooden veneer, characterised by fast drying and good light resistance.
To protect this stain polyurethane varnish, "nitro" varnish, polyester varnish or water-based varnish can be applied.

## Technical Specifications

| ANT0450 | Property | Specification | Unit | Method |
|---|---|---|---|---|
| | Density (20°C) | 0,90 - 0,94 | gr/cc | IST 11/01 |
| | Viscosity, Ford Cup 4 (20°C) | 9 - 11 | Sec. | IST 11/08 |
| | Solid Content | 1,0 - 3,0 | % | IST 11/06 |

*The values describe the typical properties of the product. Technical Specifications are available upon request.*

## Use

The stain is ready for use. To apply it, use a spray gun having a 1.3 mm nozzle and with a pressure of 2 to 3 atmospheres.
It is recommended to stir well the product before and during use.

## Application methods

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| Dipping | ☐ | Spraying | ☑ | Roller | ☐ | Brush | ☐ |
| Cloth | ☐ | Spatula | ☐ | Flow-coating | ☐ | | |

## Application

| | |
|---|---|
| Recommended amount | 30 - 50 gr/m² (recommended) |
| Dust free | About 15' at 20°C (with good ventilation) |
| Overcoating | After about 4 hours at 20°C (with good ventilation) |

## Storage and packaging

Keep it tightly sealed in its original container in a cool environment (between 4°C and 40°C) that is not subject to abrupt temperature excursions.
Standard packaging size of 25 Kg; for other requests a feasibility evaluation will be made.

## Safety precautions

The product is intended for professional use only, refer to the Safety Data Sheet.

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The data shown refer to laboratory tests; in practical applications they may vary significantly depending on the application conditions. The user must in any case verify the suitability of the product for the intended use and assumes all responsibility arising from its use. SERVIND ITALY reserves the right to make technical changes without prior notice.

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