TECHNICAL DATA SHEET



Name: ANT0473 - PORENFILLER NCS S6502B WB
Code: ANT0473
Identification: WATER-BASED PORE FILLER
Revision: Rev.2 - 11/2026

Features

Water-based pore filler to be applied with a spray gun on wooden veneer, characterised by fast drying, used to increase the marking of the pore.
To protect this stain polyurethane varnish, "nitro" varnish, polyester varnish or water-based varnish can be applied.

Technical Specifications

ANT0473	Property	Specification	Unit	Method
	Density (20°C)	0,92 - 0,96	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	11 - 15	Sec.	IST 11/08
	Solid Content	8,0 - 12,0	%	IST 11/06

The values describe the typical properties of the product. Technical Specifications are available upon request.

Use

The product is ready for use. Apply with a spray gun having a nozzle from 1,3 to 1,5 millimeters and with a pressure of 2 to 3 bar. Remove excess material by wipe (if wet) or sanding (after dry).
It is recommended to stir well the product before and during use.

Application methods

Dipping	☐	Spraying	☑	Roller	☐	Brush	☐
Cloth	☐	Spatula	☐	Flow-coating	☐		

Application

Recommended amount	30 - 50 gr/m² (recommended)
Dust free	About 20' @ 20°C (with good ventilation)
Overcoating	After about 4 hours at 20°C (with good ventilation)

Storage and packaging

Keep it tightly sealed in its original container in a cool environment (between 4°C and 40°C) that is not subject to abrupt temperature excursions.
Standard packaging size of 20 Kg; for other requests a feasibility evaluation will be made.

Safety precautions

The product is intended for professional use only, refer to the Safety Data Sheet.

The data shown refer to laboratory tests; in practical applications they may vary significantly depending on the application conditions. The user must in any case verify the suitability of the product for the intended use and assumes all responsibility arising from its use. SERVIND ITALY reserves the right to make technical changes without prior notice.
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