TECHNICAL DATA SHEET



Name: SML0363 - OAK TONE PLASTIC FILLER
Code: SML0363
Identification: FILLER
Revision: Rev.2 - 11/2026

Features

1k plastic putty, oak color, usable for filling of wood pores, spotting of scratches, small holes and other damages of wood and metal.
Due to the thixotropic consistency, similar to a nitro putty, as well as the elasticity and filling power of a synthetic resin putty, the plastic filler can be used universally.
Wet layer thickness max. 1000 my.

Technical Specifications

SML0363	Property	Specification	Unit	Method
	Solid Content	74 - 78	%	IST 11/06

The values describe the typical properties of the product. Technical Specifications are available upon request.

Use

Substrate must be stable, dry, clean and free from any substances (oil, grease, wax). Clean new iron parts before filling and paint with properly primer. Primers must be properly cured before filling, otherwise there is a risk of loosening.
The filler can be applied directly to raw wood. For firmly adhering on old coatings, a thorough sanding is sufficient before filling. If necessary, apply 2 - 3 layers in the deepest points.

Application methods

Dipping	☐	Spraying	☐	Roller	☐	Brush	☐
Cloth	☐	Spatula	☑	Flow-coating	☐		

Application

Sandable	About 3 hours at 20°C (with good ventilation)
Overcoating - with water-thinnable, oil and synthetic resin varnishes.	After 3 - 4 hours (depending on layer thickness)
Overcoating - with nitro and PUR spray coatings	After about 12 hours, a final hardening of the putty must be awaited.

Storage and packaging

Keep it tightly sealed in its original container in a cool environment (between - 5°C and + 40°C) that is not subject to abrupt temperature excursions.
Standard pack size is 1,5 Kg. For other specific requirements a feasibility evaluation will be made.

Safety precautions

The product is intended for professional use only, refer to the Safety Data Sheet.

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The data shown refer to laboratory tests; in practical applications they may vary significantly depending on the application conditions. The user must in any case verify the suitability of the product for the intended use and assumes all responsibility arising from its use. SERVIND ITALY reserves the right to make technical changes without prior notice.

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