TECHNICAL DATA SHEET



Name: VES0208 - RUBBER EFFECT TRANSPARENT
Code: VES0208
Identification: RUBBER EFFECT
Revision: Rev.1 - 11/2026

Features

2K acrylic solvent-based Top-Coat, for normal and electrostatic spray applications, on wooden and plastic materials, characterized by the typical rubber effect, soft to the touch, but with good scratch resistence. Intended for interior applications.

Technical Specifications

VES0208	Property	Specification	Unit	Method
	Density (20°C)	0,98 - 1,02	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	25 - 35	Sec.	IST 11/08
	Solid Content	44 - 48	%	IST 11/06
CVP0181	**Property**	**Specification**	**Unit**	**Method**
	Density (20°C)	1,00 - 1,04	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	10 - 14	Sec.	IST 11/08
	Solid Content	52 - 62	%	IST 11/06

The values describe the typical properties of the product. Technical Specifications are available upon request.

Use

Harden the VES0208 Top-Coat at 20% by weight with the hardener CVP0181; subsequently thin it with DPV0006. The thinning of the product is established at the time of application according to the application parameters present, recommended at 20% by weight. It is recommended to stir well the product after the thinning.
To accelerate drying time, it is possible to use APV0103, with the following indicative results: 0.0% drying in 72 hours - 5% drying in 24 hours - 10% drying in 12 hours - 15% drying in 6 hours. The APV0103 accellerant reduce the Rubber Effect depending on the amount of the accellerant used. During application, the temperature of components should not be less than 18°C.
To get the best performance in terms of design and adhesion, the interaction with other supporting products is of the utmost importance, please contact our technical service.

Application methods

Dipping	☐	Spraying	☐	Roller	☐	Brush	☐
Cloth	☐	Spatula	☐	Flow-coating	☐		

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Application

	Pot-Life	Around 4 hours at 20°C (with good ventilation)
	Application viscosity	18 - 23 sec. CF4, IST 11-08 (intended for spray applications)
	Recommended quantity	80 - 100 gr/m² (one single coat only)
	Application with spray gun.	Nozzle diameter 1.8 - 2.0 mm - Pressure 2.5 - 3.5 bar
	Application by Airless System	Nozzle diameter 0.23 - 0.28 mm - Pressure 100 - 150 bar, Atomizer pressure 2.0 - 2.5 bar
	Application by Airmix System	Nozzle diameter 0.23 - 0.28 mm - Pressure 60- 100 bar, Atomizer pressure 2.0 - 2.5 bar

Storage and packaging

Keep it tightly sealed in its original container in a cool environment (between + 4°C and + 30°C) that is not subject to abrupt temperature excursions. Standard packaging size of 10Kg; for other requests a feasibility evaluation will be made.

Safety precautions

The product is intended for professional use only, refer to the Safety Data Sheet.

The data shown refer to laboratory tests; in practical applications they may vary significantly depending on the application conditions. The user must in any case verify the suitability of the product for the intended use and assumes all responsibility arising from its use. SERVIND ITALY reserves the right to make technical changes without prior notice.

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