TECHNICAL DATA SHEET



Name: VES0337 - FINITURA BRONZO X ABS 01-22042022
Code: VES0337
Identification: 2K ACRYLIC PAINT
Revision: Rev.1 - 11/2026

Features

Solvent-based 2K acrylic paint BRONZE color, with excellent filling and covering properties, yellowing resistance and surface hardness. for application with spray gun, on ABS, Polycarbonate and PVC, able to confer to the surface a looks similar to Bronze. Due to the wide range of ABS, PC and PVC types it is suggested to test in advanced the adhesion on the substrate to paint on a sample of material.

Technical Specifications

VES0337	Property	Specification	Unit	Method
	Density (20°C)	1,01 - 1,07	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	140 - 180	Sec.	IST 11/08
CVP0003	**Property**	**Specification**	**Unit**	**Method**
	Density (20°C)	0,99 - 1,03	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	15 - 19	Sec.	IST 11/08
	Solid Content	58 - 62	%	IST 11/06

The values describe the typical properties of the product. Technical Specifications are available upon request.

Use

Harden the finish at 10% by weight with the hardener CVP0003; subsequently thin it with DPV0139. The thinning of the product is established at the time of application according to the application parameters present, recommended at 50% - 70% by weight. Apply it blending, use a spray gun having a nozzle from 1.2 to 1.6 millimeters with a pressure of 2 to 3 atmospheres.

Application methods

Dipping	☐	Spraying	☐	Roller	☐	Brush	☐		
Cloth	☐	Spatula	☐	Flow-coating	☐				

Application

	Suggested amount	10 - 50 gr/m²
	Dust free	About 30' at 20°C (with good ventilation)
	Stacking	After about 24 hours at 20°C (with good ventilation)
	Gloss Level	65 Gloss Units

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Storage and packaging

Keep it tightly sealed in its original container in a cool environment (between + 4°C and + 30°C) that is not subject to abrupt temperature excursions.
Standard pack size is 1 Kg. For other specific requirements a feasibility evaluation will be made.

Safety precautions

The product is intended for professional use only, refer to the Safety Data Sheet.

The data shown refer to laboratory tests; in practical applications they may vary significantly depending on the application conditions. The user must in any case verify the suitability of the product for the intended use and assumes all responsibility arising from its use. SERVIND ITALY reserves the right to make technical changes without prior notice.

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